There are different geometries as above described, based on the calibration steps.

For each geometry different options can be available based on working diameter, grit or bond hardness.

**Suggestion for a typical machine layout**

<table>
<thead>
<tr>
<th>BOTTOM</th>
<th>1 POS</th>
<th>2 POS</th>
<th>3 POS</th>
<th>4 POS</th>
<th>5 POS</th>
<th>6 POS</th>
<th>7 POS</th>
<th>8 POS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard (Alternative)</td>
<td>A (C)</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>(fickert) M9</td>
<td>E (fickert) M13</td>
<td></td>
</tr>
<tr>
<td>TOP</td>
<td>Standard (Alternative)</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>B</td>
</tr>
</tbody>
</table>

There are different tool diameters based on the machine model. Here below some of them.

**BRETON - TAURUS**

TOOL DM 250

**KEDA**

TOOL DM 210

**MBD**

TOOL DM 200

**SIMEC C2**

TOOL DM 320

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